

# ***IMPORTANT: Read Before Using***

## **Instructions for Proper Use of the Ultimate Mobile Sewing Station for the Sailrite Ultrafeed Sewing Machine**

- 1) Open box (1<sup>st</sup> use).**
- 2) Remove Case from box (1<sup>st</sup> use).**
- 3) Place Case on solid surface with wheels at left rear & front-side door facing operator.**
- 4) Flip up & twist integrated (black colored stainless) front top butterfly latches counter-clockwise to open position. Lift plastic latches to open Case. Lift back Case top compartment lid & open flat (180° back).**
- 5) Undo latches on left & right for front-side of Case. Release door on front-side of Case & allow to pivot forward & rest on solid surface.**
- 6) Remove Extension Table by grasping two large holes &/or bottom corners & pull straight out. Unwrap, taking note of blue tape area (1<sup>st</sup> use). Temporarily set Extension Table aside.**
- 7) Grasp Base or Machine Lock-Down Strap & pull straight out to remove Base from Case. Base can safely rest on opened front-side door. Remove stainless thumb screw & washer from Thread Stand by turning counter-clockwise (CAUTION: Do not pull off packaging wrap with thumb screw in place) & remove plastic wrap, temporarily set aside (1<sup>st</sup> use).**
- 8) Unwrap & remove Machine Lock-Down Strap from inside Base & temporarily set aside (1<sup>st</sup> use).**
- 9) Unwrap Base & reinstall Thread Stand stainless thumb screw & washer (1<sup>st</sup> use).**
- 10) Rotate Base 180° & lift & position it in Case top compartment. Close front-side door of Case & re-latch right & left side latches.**

**CAUTION: Front-side door must be closed & latched when operating machine & except for sewing fabric, DO NOT put anything in open lid when Base & Ultrafeed are in top compartment.**
- 11) Pivot hinges up 45° (1<sup>st</sup> use).**
- 12) Loosen hinge set screws on underside of the Ultrafeed & carefully lower the Ultrafeed on to hinge posts. Tighten set screws (1<sup>st</sup> use).**
- 13) Extension Table can now be positioned on to Base by lining up 3 posts on Extension Table with 3 holes on left side of Base & pushing straight down into position.**

**NOTE #1: Some light flat sanding with provided sanding block or filing (usually between 1/64 to 1/32 of an inch) to edge, located under blue tape, of Extension Table might be necessary to match a particular Ultrafeed, for a tight fit (1st use).**

**NOTE #2 : When installing OR removing Extension Table, the Ultrafeed must be hinged in UP POSITION as tolerances are tight so Extension Table is solid during use.**

**NOTE #3: The Ultrafeed can be used without Extension Table attached. Extension Table should be stored in main Case compartment in a standing position, as found when first opened.**

**14) Pivot the Ultrafeed down on to Base making sure hinges are fully set in rubber mounts.**

**15) Loosen stainless thumb screw on Thread Stand a half to a full turn & rotate counter-clockwise & reposition Thread Stand & tighten stainless thumb screw. Thread Stand will hold up to a 16 oz cone. Black knob on Thread Stand is provided to tighten down a 4 oz cone so it can be used in rough conditions.**

**NOTE: For consistent feeding, thread from RIGHT TO LEFT through Thread Stand eye.**

**16) The Ultrafeed can now be operated securely from recommended position in Case top compartment. A folding chair or folding stool makes a great sitting position possible.**

**NOTE #1: If taller workstation is required, bottom of Base is slotted & can be set on top of closed Case & slid on to channels on top of Case top compartment lid. From this position, it may be necessary to use optional accessory strap kit.**

**NOTE #2: Base can be used on any solid surface without Case.**

**17) The Ultimate Mobile Sewing Station is now ready for use by following normal Sailrite Ultrafeed operating procedures.**

## **After Ultrafeed Use**

**1) Loosen stainless thumb screw & rotate Thread Stand to rest on Base then re-tighten.**

**2) Remove Extension Table by pivoting machine back & pulling Extension Table straight up & away from Base. Pivot back down.**

**3) To secure the Ultrafeed to Base: shock minimizing block of Lock-Down Strap will rest on top of the Ultrafeed head with slightly longer side of strap facing rear. Attach Lock-Down Strap by twisting the butterfly latches to open position. Line up clasps on front & rear of Base with lock on strap & twist latches clockwise & flip down to lock in place. Fit is tight to secure the Ultrafeed when stored in Case but integrated springs & block provide correct tension.**

**NOTE #1: The Ultrafeed will sew with Lock-Down Strap in place but there will be less useable underarm space.**

**NOTE #2: An operator could carefully measure & pre-drill 4 holes in Base & use 3/8" or 10mm bolts with large fender washers & mount Base, or have ability to mount Base, on a flat surface for super secure sewing. The Ultrafeed will thus be available for use in demanding canvas creation, modification & repair situations.**

**NOTE #3: Handle for Monster II Balance Wheel hand crank will fit in Case while installed on wheel.**

**4) To place the Ultrafeed inside main compartment, open front-side door and pivot down.**

**CAUTION: Make sure presser foot lift lever is in down position.**

**Grasp sides of Base and turn 180° so that rear of the Ultrafeed is visible (motor facing operator) & rest Base on opened front-side door. Lift slightly and slide Base into Case completely.**

**NOTE: Extra items: foot controller, cords, extra thread, tools, etc can be stored around the Ultrafeed once it is in place. Top compartment can also be used for storage when the Ultrafeed is secured in main compartment.**

**5) Store Extension Table by inserting posts into holes on rear of Base (just below motor).**

**6) Pivot up front-side door and latch closed. Latch top front case latches (also secondary butterfly latches).**

**7) Case is now ready for transport or storage. Although the Ultrafeed is fully secured inside Case, the Ultimate Mobile Sewing Station should be stored with the Ultrafeed in an upright position. This also allows easy access of top & main compartments for tool retrieval. 1 or 2 people can lift Case with fold away side handles & 1 person can push or pull with integrated collapsible luggage type trolley handle.**

**No Case maintenance is required. Any dings, scuffs or marks from rough usage can easily be buffed or sanded out.**

**Ultimate Mobile Sewing Station Warranty: All parts and labor for repairs of the Ultimate Mobile Sewing Station, but not its contents, are fully guaranteed for 2 years. If it must be returned for repair, owner will be responsible for delivery both ways. All warranty claims of any nature are barred if components have been altered or physically changed, suffered impact damage, abuse, improper use, neglect or normal wear.**